

S137887



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200
Fax 613 632-5246

D350-607-741
Job Sheet 187783



Part No: D350-607-741 **Job Qty:** 1 ea
Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Oversized Lid
Part Weight: 0 lbs **Status:** Scheduled **Priority:** Medium
Job Created: 12/17/18 **Job Tracking No:** RA446
Due Date: 12/28/18 **Created By:** Michelle Gagnon-Donovan
Type: Return **Description:** SN: S109446
Note: IIN-D350-607-5 REV.B IPP REV:A 18.07.23 NEW ISSUE DD VERF:JFS
Ship Via: 7260

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea		12/28/18	0.00	0.00	Start Up Stores/Pkg-2			
140	Packaging	1 pcs		12/28/18	0.00	0.00	Packaging1-3			
150	QC	1 pcs		12/28/18	0.00	0.00	QC4			
160	Packaging	1 pcs		12/28/18	0.00	0.00	Packaging3-1			
165	DC	1 pcs		12/28/18	0.00	0.00	DC			
170	QC21-FG	1 Ea		12/28/18	0.00	0.00	QC21			

Part Op 160 - Identify and pack for shipping as per PPP D350-607-741 Location: _____ PPP Rev: _____
Descriptions: 165 - Photocopy bluefile & type labels per PPP D350-607-741 CHG001

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D350-607-741	AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Oversized Lid	1 Ea (1 ea)	90-Start up Operation	5109446
D4086-185	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	
D4917-285	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	
97447A010	Blind Rivet	4 pcs (4 ea)	140-Packaging	
97447A010	Blind Rivet	4 pcs (4 ea)	140-Packaging	
AN310C4	Nut	1 Ea (1 ea)	140-Packaging	
AN310C4	Nut	1 Ea (1 ea)	140-Packaging	
AN4-13A	Bolt	6 Ea (6 ea)	140-Packaging	
AN4-13A	Bolt	6 Ea (6 ea)	140-Packaging	
AN4C15	BOLT	1 Ea (1 ea)	140-Packaging	
AN4C15	BOLT	1 Ea (1 ea)	140-Packaging	
D2690-6	Lanyard	1 Ea (1 ea)	140-Packaging	
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 Ea (1 ea)	140-Packaging	
D3912-041	Eyebolt Receiver Assembly	1 Ea (1 ea)	140-Packaging	
D4085-3	Placard	1 Ea (1 ea)	140-Packaging	
D4086-185	Placard, Max Load	1 Ea (1 ea)	140-Packaging	
D4150-041	Attachment Arm Assembly	1 pcs (1 ea)	140-Packaging	
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 pcs (1 ea)	140-Packaging	
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 Ea (1 ea)	140-Packaging	
D4713-1	Spacer	1 pcs (1 ea)	140-Packaging	
D4917-285	Placard, Max Load	1 Ea (1 ea)	140-Packaging	
D5673-041	Long XL Basket Assembly, LH	1 Ea (1 ea)	140-Packaging	
M317984-C413	Quick Release Pin	1 pcs (1 ea)	140-Packaging	



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Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Oversized Lid



Part Weight: 0 lbs Status: Scheduled Priority: Medium
Job Created: 12/17/18 Job Tracking No: RA446
Due Date: 12/28/18 Created By: Michelle Gagnon-Donovan
Type: Return Description: SN: S109446
Note: IIN-D350-607-5 REV.B IPP REV:A 18.07.23 NEW ISSUE DD VERF:JFS
Ship Via:

MS17984-C413	Quick Release Pin	1 pcs (1 ea)	140-Packaging	S127333
MS21042L4	Nut	6 Ea (6 ea)	140-Packaging	S112434
MS21042L6	Nut	2 Ea (2 ea)	140-Packaging	S13396
MS24665-151	Cotter Pin	1 Ea (1 ea)	140-Packaging	S053957
MS3367-5-0	Tie Wrap	1 Ea (1 ea)	140-Packaging	S050161
NAS1149C0463R Washer		3 Ea (3 ea)	140-Packaging	
NAS1149C0463R Washer		3 Ea (3 ea)	140-Packaging	S124667
NAS1149F0432P Washer		12 Ea (12 ea)	140-Packaging	
NAS1149F0432P Washer		12 Ea (12 ea)	140-Packaging	S13/202
NAS1515H4L Washer		2 Ea (2 ea)	140-Packaging	
NAS1515H4L Washer		2 Ea (2 ea)	140-Packaging	S0464189

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D350-607-741	1	3	0
	D4086-185	1	0	0
	D4917-285	1	0	0
	97447A010	8	699	0
140-Packaging	AN310C4	2	61	0
	AN4-13A	12	480	0
	AN4C15	2	64	0
	D2690-6	1	59	0
	D350-607-511	1	0	0
	D3912-041	1	14	0
	D4085-3	1	28	0
	D4086-185	1	0	0
	D4150-041	1	16	0
	D4151-041	1	19	0
	D4151-043	1	15	0
	D4713-1	1	55	0
	D4917-285	1	0	0
	D5673-041	1	0	0
	MS17984-C413	2	32	0
	MS21042L4	6	1,907	0
	MS21042L6	2	214	0
	MS24665-151	1	83	0
	MS3367-5-0	1	200	0
	NAS1149C0463R	6	478	0
	NAS1149F0432P	24	950	0
	NAS1515H4L	4	252	0

Part Specifications

Specifications could not be found.

S137867



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Job Qty: 1 ea

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Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/17/18

Job Tracking No: RA446

Due Date: 12/28/18

Created By: Michelle Gagnon-Donovan

Type: Return

Description: SN: S109446

Note: IIN-D350-607-5 REV PRELIM-F IPP REV:A 18.07.23 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/28/18	12/28/18	0.00	0.00	Start Up Stores/Pkg-2		ms. 18.12.17
140	Packaging	1 pcs	12/28/18	12/28/18	0.00	0.00	Packaging1-3		DAS 69
150	QC	1 pcs	12/28/18	12/28/18	0.00	0.00	QC4		DAS 69
160	Packaging	1 pcs	12/28/18	12/28/18	0.00	0.00	Packaging3-1		9-89 9-89
165	DC	1 pcs	12/28/18	12/28/18	0.00	0.00	DC		
170	QC21-FG	1 Ea	12/28/18	12/28/18	0.00	0.00	QC21		

Part Op 160 - Identify and pack for shipping as per PPP D350-607-741 Location: _____ PPP Rev: _____
Descriptions: 165 - Photocopy bluefile & type labels per PPP D350-607-741 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97447A010 ✓	Blind Rivet	4 pcs (4 ea)	90-Start up Operation	
AN310C4 ✓	Nut	1 Ea (1 ea)	90-Start up Operation	
AN4-13A ✓	Bolt	6 Ea (6 ea)	90-Start up Operation	
AN4C15 ✓	BOLT	1 Ea (1 ea)	90-Start up Operation	
D2690-6 ✓	Lanyard	1 Ea (1 ea)	90-Start up Operation	
D350-607-511 ✓	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 Ea (1 ea)	90-Start up Operation	
D3912-041 ✓	Eyebolt Receiver Assembly	1 Ea (1 ea)	90-Start up Operation	
D4085-3 ✓	Placard	1 Ea (1 ea)	90-Start up Operation	
D4150-041 ✓	Attachment Arm Assembly	1 pcs (1 ea)	90-Start up Operation	
D4151-041 ✓	Basket Fwd Hardpoint Assembly, Lower	1 Ea (1 ea)	90-Start up Operation	
D4151-043 ✓	Basket Fwd Hardpoint Assembly, Upper	1 Ea (1 ea)	90-Start up Operation	
D5673-041 ✓	Long XL Basket Assembly, LH	1 Ea (1 ea)	90-Start up Operation	
MS17984-C413 ✓	Quick Release Pin	1 pcs (1 ea)	90-Start up Operation	
MS21042L4 ✓	Nut	6 Ea (6 ea)	90-Start up Operation	
MS24665-151 ✓	Cotter Pin	1 Ea (1 ea)	90-Start up Operation	
NAS1149C0463R ✓	Washer	3 Ea (3 ea)	90-Start up Operation	
NAS1149F0432P ✓	Washer	12 Ea (12 ea)	90-Start up Operation	
NAS1515H4L ✓	Washer	2 Ea (2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97447A010	4	699	0
	AN310C4	1	74	0
	AN4-13A	6	591	0
	AN4C15	1	67	0
	D2690-6	1	28	0
	D350-607-511	1	4	0
	D3912-041	1	18	0
	D4085-3	1	23	0
	D4150-041	1	20	0
	D4151-041	1	23	0
	D4151-043	1	19	0
	D5673-041	1	0	0
	MS17984-C413	1	39	0
	MS21042L4	6	2,563	0
	MS24665-151	1	101	0
	NAS1149C0463R	3	490	0
	NAS1149F0432P	12	1,252	0
	NAS1515H4L	2	258	0

Part Specifications

Specifications could not be found.

Plex 12/17/18 10:07 AM Dart.Gagnon.Michelle

Inspection Sheet Complete

RA446

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
D350-607-741	S109446		1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	STOCK	S109446	S117520		Basket returning from flight test. Minor defect was found thru out the basket due to the installation of hardware during assembly. (See photo). All hardware will need to be replace see "inspection sheet not complete" for detail No effect on fit form or function was affected. D350-607-741 can be clean up and place back in stock as is under original serial number @ CHG001. **note in plex should be added that this basket was use for trail fit**
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					

QC Approval: P.D.

Date: 11-Oct-18

Special Return/Rework Instructions:

187783 - D350-607-741

Linda Lacelle

Mon 2018-12-31 2:17 PM

To: Sonia Quirion <squirion@dartaero.com>;

Remove D5673-041 – N/A – this is a return

Merci

L

RE: missing part

Linda Lacelle

Mon 2018-12-31 2:41 PM

To: Sonia Quirion <squirion@dartaero.com>; Chrisoula Tsimiklis <ctsimiklis@dartaero.com>; Chantal Lavoie <clavoie@dartaero.com>;

Svp enlever, on va les shipper pls tard

Chantal/Chris – pls order asap (if not already on order)

From: Sonia Quirion <squirion@dartaero.com>

Sent: Monday, December 31, 2018 2:37 PM

To: Linda Lacelle <llacelle@dartaero.com>

Subject: missing part

d4917-285

d4086-185

D350-607-741

